



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6305G00931-3G-1
Job Sheet 184978



DAS
21
3-89

Part No: RBW6305G00931-3G-1

Job Qty: 3 ea *6 ea*

Part Name: Support



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/19/18

Job Tracking No:

Due Date: 11/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G00931-3G Rev. 1 IPP Rev. A 18.09.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		11/19/18	0.00	0.00	Start Up Machining-2		
110	CNC Lathe	3 pcs		11/19/18	0.00	3.00	MORI NLX		
120	QC	3 pcs		11/19/18	0.00	0.00	QC2 Machining-4		
130	QC	3 pcs		11/19/18	0.00	0.00	QC8 Machining-4		
150	Outsource	3 pcs		11/19/18	0.00	0.00	Outsource4		
160	Packaging	3 pcs		11/19/18	0.00	0.00	Packaging2		
170	QC	3 pcs		11/19/18	0.00	0.00	QC6		
180	Packaging	3 pcs		11/19/18	0.00	0.00	Packaging3-1		
190	QC21-SA	3 Ea		11/19/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FC390 FOLIO REV: _____ DWG REV: _____ 2-Deburr
Descriptions: 130 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.
150 - -Issue P/O to GROUPE ALTECH; PO 9804203 ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2
CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R5.000	6061-T6 Round Bar 5.000"	.6660 ft (.222 ea)	90-Start up Operation	3 110 761

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R5.000	1	9	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

nd.

Plex 10/19/18 12:41 PM Dart.lajeunesse.marie

Container No: S133738



Part: RBW6305G00931-3G-1

Job No: 184978

Serial No/Batch: S133738

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 12/02/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

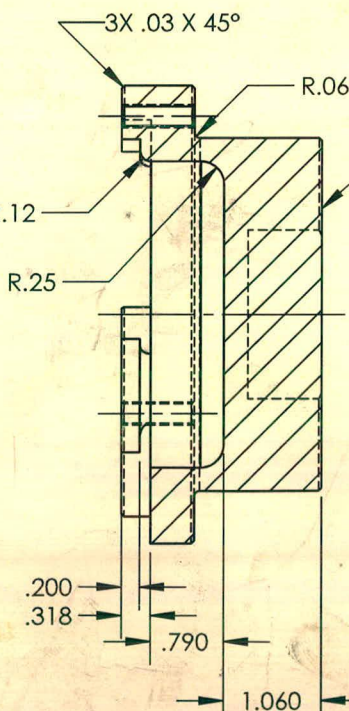
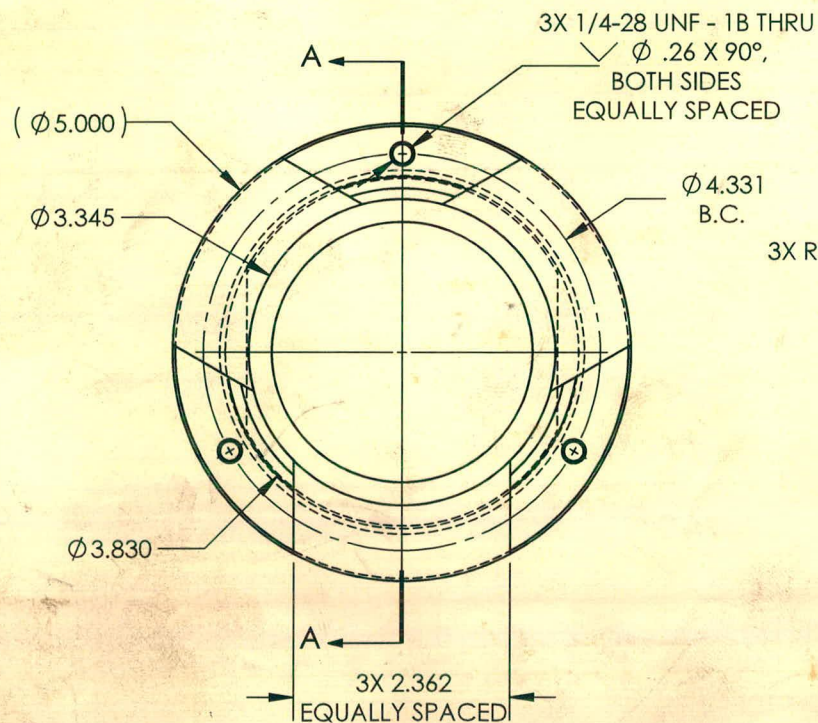
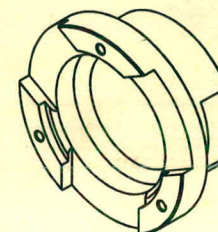
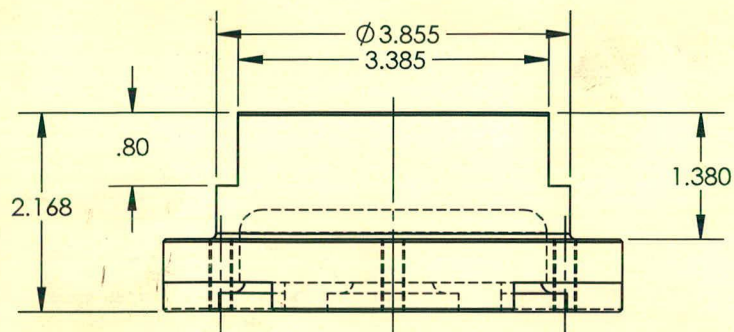
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



ENGRAVE T/N, S/N,
"MADE IN USA"

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 184978
MCS
18-10-14

(-1)
SUPPORT

SECTION A-A

DART AEROSPACE	
TITLE SUPPORT TOOL, MGB OIL PUMP RING NUT REMOVAL/INSTL	
DWG NO. RBW6305G00931-3G-1	REV 1
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J. Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CLEAR ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 2/27/2014
SHEET 2 OF 2	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042013

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042013
PO Date: 12/11/18
Due Date: 12/21/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 30

Freight Terms:
Special Comments: ** need back by Dec. 18 **: (

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184991	RBWSI-HT-12AS-M-1	Top -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR RED, PER IAW MIL-A- 8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	12/21/18	10 pcs	0 pcs	10 pcs	\$5.69/pcs	\$56.90
						10x DEC 18 2018					
2	184978	RBW6305G00931-3G-1	Support -Issue P/O to ATG; PO -ANODIZE COLOR CLEAR, PER IAW MIL- A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	12/21/18	6 pcs	0 pcs	6 pcs	\$5.69/pcs	\$34.14
						6x DEC 18 2018					
											DAS 38 9-89



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PURCHASE ORDER **PO042013**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	184524	D5573-1	Base Bracket, Upper, Cable Cutter, LH : Various STC's Issue P/O to ATG: ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 2 CLASS 2 PRIME AS PER IAW MIL-PRF-23377 1-2 MIL MAX AS PER DWG NOTE 2 C OF C IS REQUIRED	Firmed	-	12/21/18	4 pcs	0 pcs	4 pcs	\$10.33/pcs	\$41.32
4	184525	D5573-2	Base Bracket, Upper, Cable Cutter, RH : Various STC's Issue P/O to ATG: ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 2 CLASS 2 PRIME AS PER IAW MIL-PRF-23377 1-2 MIL MAX AS PER DWG NOTE 2 C OF C IS REQUIRED	Firmed	-	12/21/18	4 pcs	0 pcs	4 pcs	\$10.33/pcs	\$41.32
5	185594	D5577-1	U-Channel, Cable Cutter : Various STC's Issue P/O to ATG : 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5577 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	-	12/21/18	8 pcs	0 pcs	8 pcs	\$12.23/pcs	\$97.84



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PURCHASE ORDER **PO042013**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	186660	RB H4749-1	Drain Hose Body -Issue P/O to Groupe Altech: PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	12/21/18	10 pcs	0 pcs	10 pcs	\$5.69/pcs	\$56.90
							9 X	DEC 18 2018			
7	187606	D2348	Wearplate (Key Way) : Various STC's Issue P/O: _____ Black Anodize per Dwg D2348 Rev. C	Firmed	-	12/21/18	46 pcs	0 pcs	46 pcs	\$2.48/pcs	\$114.08
							46 X	DEC 18 2018			
8	187428	D3299-5	Fitting : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1), Issue P/O: _____ Anodize as per Dwg D3299 Possible Supplier: TNM Paint Material release note is required	Firmed	-	12/21/18	10 pcs	0 pcs	10 pcs	\$5.69/pcs	\$56.90
							10 X	DEC 18 2018			
Grand Total:										\$499.40	

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/17/18 8:04 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916832

Date: 17-Dec-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
10 each	Part: RBWSI-HT-12AS-M-1 Top Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 24338	Rev: A PO: PO042013	Line: 1
6 ea	Part: RBW6305G00931-3G-1 Support Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Seal Job: 24339	Rev: 1 PO: PO042013	Line: 2
9 ea	Part: RBH4749-1 Drain Hose Body Anodize per MIL-A-8625F, Type II, Class 2, Red, Water Sealant, .0004-.0010" (.4 - 1 mils). Job: 24343	Rev: PO: PO042013	Line: 6
8 ea	Part: RBE105-31781W2-3 Base Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Seal, .0004-.0010" (.4 - 1 mils) Job: 24350	Rev: PO: PO042031	Line: 3
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>17/12/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ Made in Canada.			

DAS
38
9-88



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916832

Date: 17-Dec-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		ATG Delivery
Quantity	Description	
	A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.	
	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.	

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9-89

Made in Canada.

